PRODUCT CONSTRUCTION EXAMPLE 2 5 Customer supplied mounting hardware & holes - for mounting rail to wall Letter finish varies Spacing Varies Inside & outside radius, min. 0.025" 0 Size Varies Bead blasted returns (standard) Varies Holes drilled and tapped to receive studs Varies **FRONT VIEW II SCALE 1:2.5 SECTION A-A II SCALE 1:2.5** 1/4" thick aluminum rails, Countersunk holes painted or anodized length varies Typical 1/4" thick, (length varies) Machine attachment screws 1/4"-1" thick NOTES: (based on metal type) - 4" - 8" high letters, typical **DETAIL DW II SCALE 2:1** - Minimum 1/4" thick letters (optional gauge based on metal type) - Optional - Letter back finished or unfinished. **ISOMETRIC BACK VIEW II SCALE 1:1.5** - Letters pre-assembled to rails to ensure fit- larger letters shipped loose - Min. 2 screws per letter TITLE: - Flat 1/4" thick aluminum rails - standard, optional c-channel, painted or anodized FLAT CUT METAL - SINGLE RAIL MOUNT - Max 95" long x 1/4", 1/2", 3/4" or 1" wide - 10/24 or 1/4-20 stainless steel attachment screws - Metal Rails are designed to be mounted to load bearing structures, holes and MATERIAL: location to be determined by installer (rail mounting hardware and holes not included) METAL **FLAT CUT METAL** - Letters or logos, standard or custom 2 REV. 10/25/16 DWG NO. FTMT50 SCALE: AS INDICATED SHEET 1 OF 1